

# Department of condition monitoring in 2017

**Ivan Mazůrek**

Institute of Machine and Industrial Design  
Faculty of Mechanical Engineering  
Brno University of Technology

Brno, January 2018



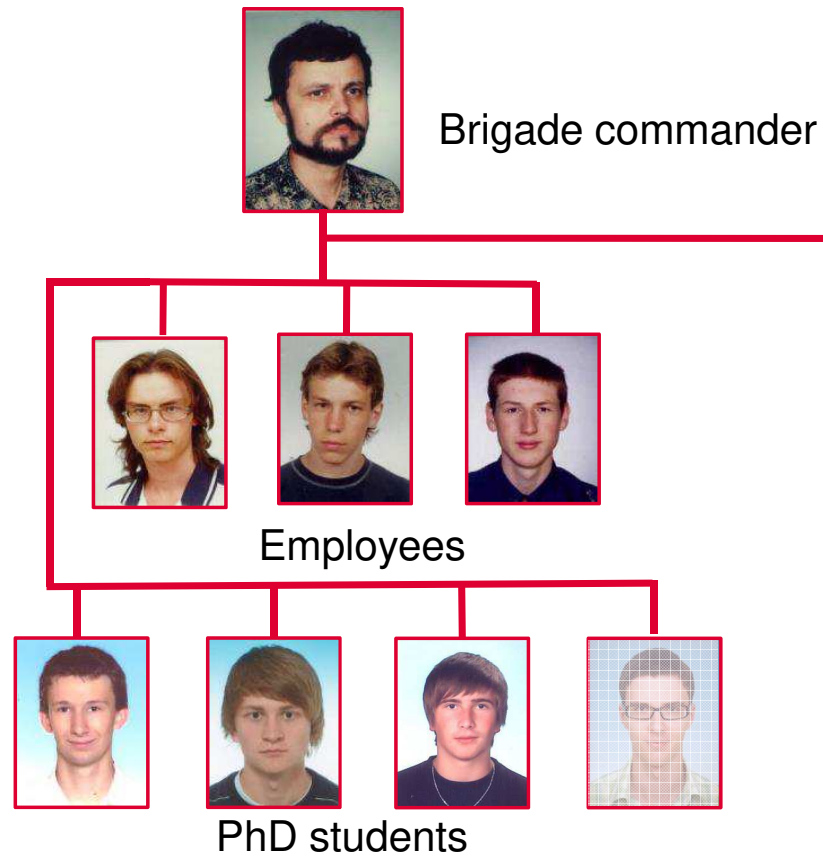
# CONTENTS

- Chain of command
- Scientific sections
- Publications
- Research results
- Funding sources
- Projects

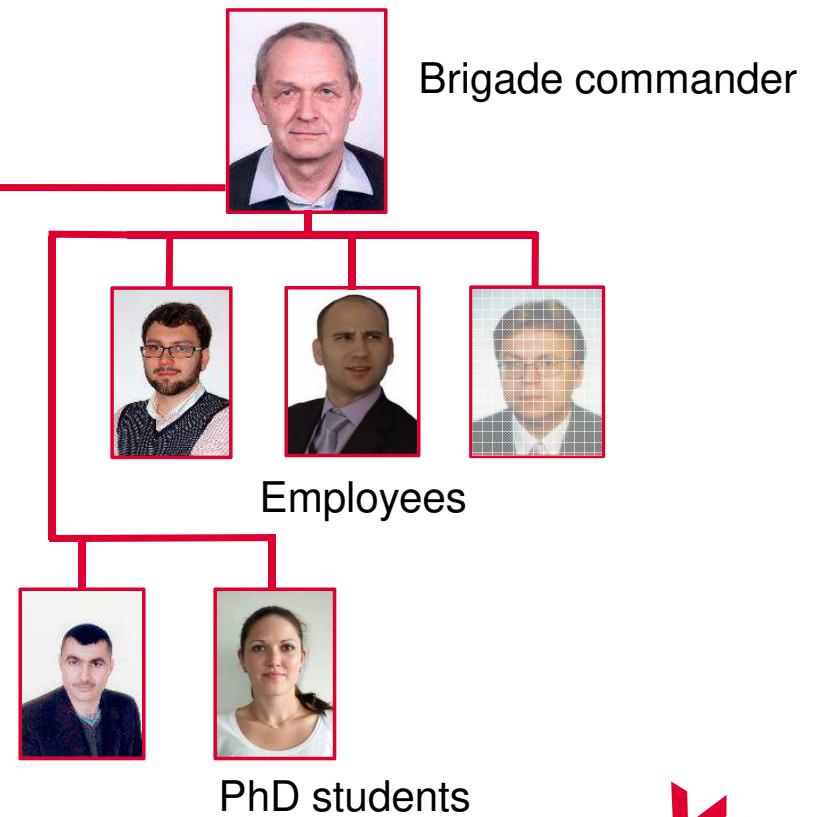


# CHAIN OF COMMAND

## Vibro-acoustics brigade



## Non-destructive testing brigade



# SCIENTIFIC SECTIONS

## MR technology



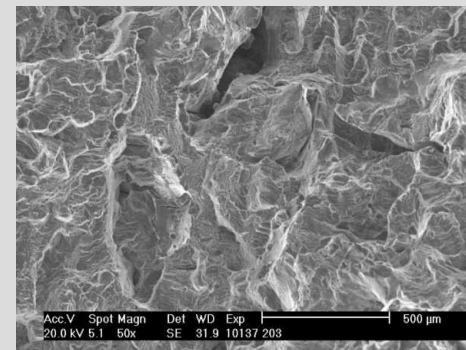
## Vibro-acoustics



## Automotive suspension diagnostics



## Non-destructive testing



# PUBLICATIONS

## Papers in Impact journals

- ROUPEC, J.; BERKA, P.; MAZŮREK, I.; STRECKER, Z.; KUBÍK, M.; MACHÁČEK, O., ANDANI, M. Taheri. A novel method for measurement of MR fluid sedimentation and its experimental verification. SMART MATERIALS & STRUCTURES, 2017, roč. 26, č. 10, s. 1-13. ISSN: 0964-1726. (IF 2,9)
- KUBÍK, M.; MACHÁČEK, O.; ROUPEC, J.; STRECKER, Z.; MAZŮREK, I. Design and testing of magnetorheological valve with fast force response time and great dynamic force range. SMART MATERIALS & STRUCTURES, 2017, roč. 26, č. 4, s. 1-10. ISSN: 0964-1726. (IF 2,9)
- KLAPKA, M.; MAZŮREK, I.; KUBÍK, M.; MACHÁČEK, O. Reinvention of the EUSAMA diagnostic methodology. Int. J. of Vehicle Design, 2017 (IF 0,72)
- MAHMOUD, H.; VLAŠIC, F.; MAZAL, P.; JÁNA, M. Leakage Analysis of Pneumatic Cylinders Using Acoustic Emission. INSIGHT, 2017, roč. 59, č. 9, s. 500-505. ISSN: 1354-2575. (IF 0,52)

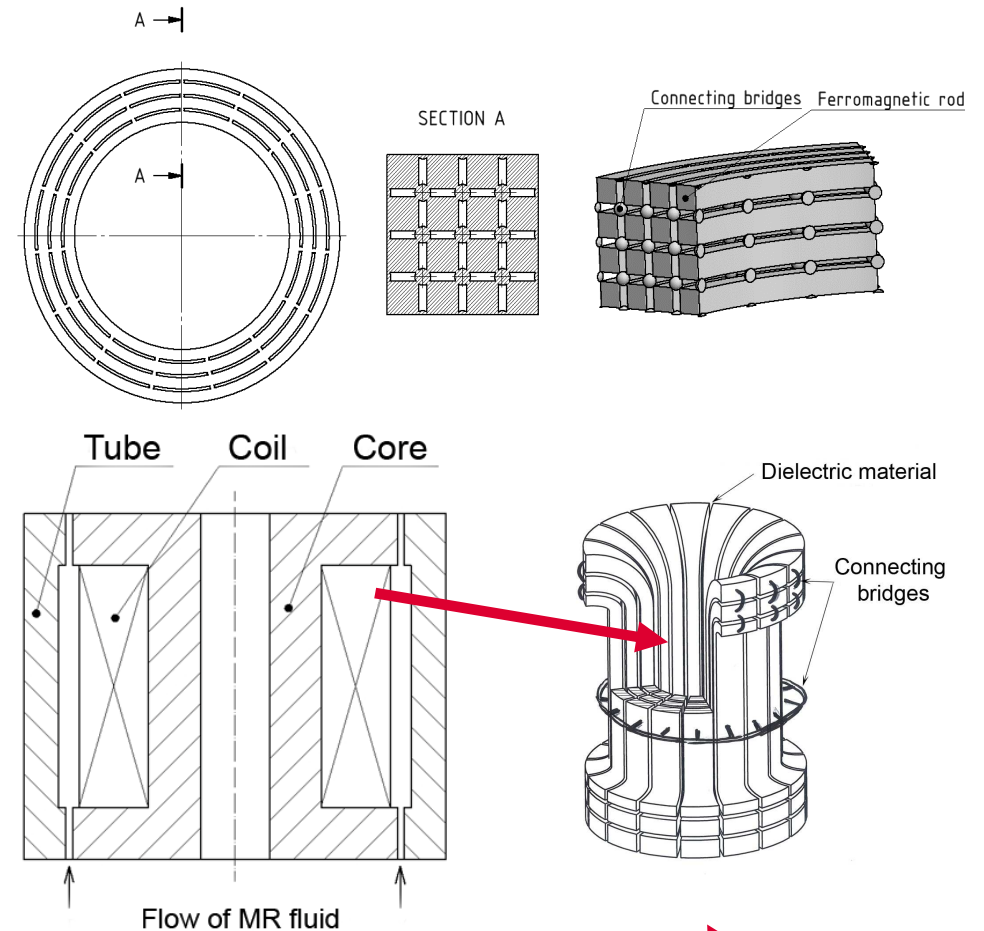
# PUBLICATIONS

## Conference papers in Scopus

- MACHÁČEK, O.; KUBÍK, M.; NOVÁK, P. A NEW METHOD OF MAGNETORHEOLOGICAL DAMPER QUALITY EVALUATION. In ENGINEERING MECHANICS 2017. Praha: Institute of Thermomechanics Academy of Sciences of the Czech Republic, 2017. s. 594-597. ISBN: 978-80-214-5497-2.
- STRECKER, Z.; STRMISKA, T.; ROUPEC, J.; KUBÍK, M.; MACHÁČEK, O. DESIGN OF FAST MAGNETORHEOLOGICAL DAMPER USING SOFT MAGNETIC COMPOSITES. In ENGINEERING MECHANICS 2017, INST THERMOMECHANICS, 2017. s. 934-937. ISBN: 978-80-214-5497-2
- KUBÍK, M.; MACHÁČEK, O.; STRECKER, Z.; ROUPEC, J.; MAZŮREK, I. Dynamic viscosity of commercially available magnetorheological fluids. In 23rd International Conference ENGINEERING MECHANICS 2017. 2017. s. 538-541. ISBN: 978-80-214-5497-2.
- KRATOCHVÍLOVÁ, V.; VLAŠIC, F.; MAZAL, P.; PALOUŠEK, D. Fatigue Behaviour Evaluation of Additively and Conventionally Produced Materials by Acoustic Emission Method. In 2nd International Conference on Structural Integrity, ICSI 2017, 4- 7 September 2017. Procedia Structural Integrity. Funchal, Madeira, Portugal: Elsevier B.V., 2017. s. 393-400. ISSN: 2452-3216.
- KRATOCHVÍLOVÁ, V.; VLAŠIC, F.; MAZAL, P.; PALOUŠEK, D.; PANTĚLEJEV, L. Analysis of fatigue processes of SLM materials by acoustic emission. International Journal of Microstructure and Materials Properties, 2017, roč. 17, č. 3, s. 63-74. ISSN: 1741-8410.
- MAHMOUD, H.; VLAŠIC, F.; MAZAL, P. Application of Acoustic Emission Method to Diagnose Damage in Pneumatic Cylinders. In First World Congress on Condition Monitoring. 1st. UK, Northampton: BINDT, 2017. s. 858-868. ISBN: 9781510844759.

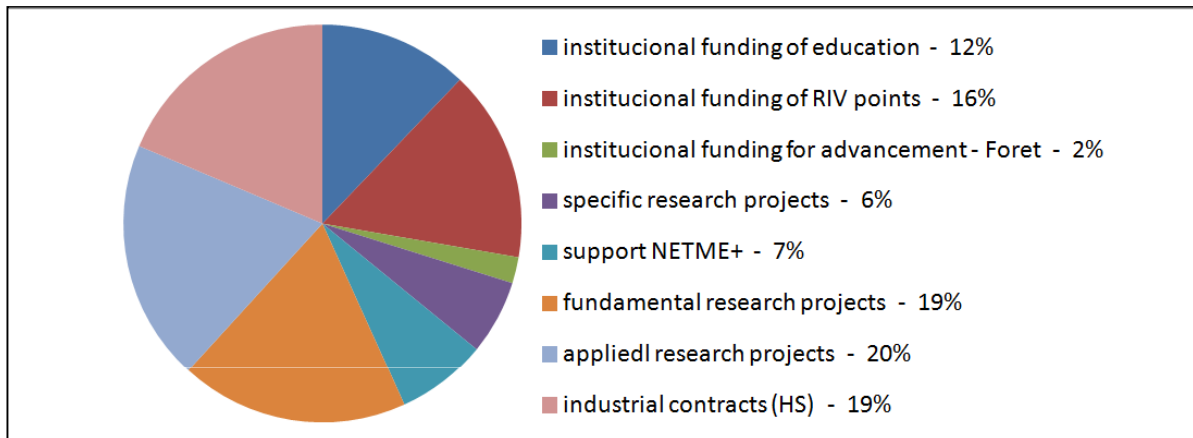
# PV 2017-91 – NATIONAL PATENT APPLICATION

- The magnetic circuit containing rods of ferromagnetic material and the method of its manufacture
- Manufacturing method: 3D metal printing
- Improvement of efficiency of MR damper
  - Shorter response time
  - Higher dynamic force range
  - Lower weight



# CAPITAL SOURCES

Total budget in 2017: million CZK



## Launched and continuing projects in 2017

- GAČR – (1 x Strecker, 1 x Roupec, 1 x Mazal (Kaiser))
- TAČR Alfa – (1 x Mazůrek, 1 x Mazal)
- TAČR Epsilon – (1 x Mazal, 1 x Mazůrek)
- MPO Trio – (3 x Mazal)
- HS >100K – (2 x Mazůrek, 1 x Klapka, 1 x Mazal, 1 x Roupec)



# NEW PROJECTS

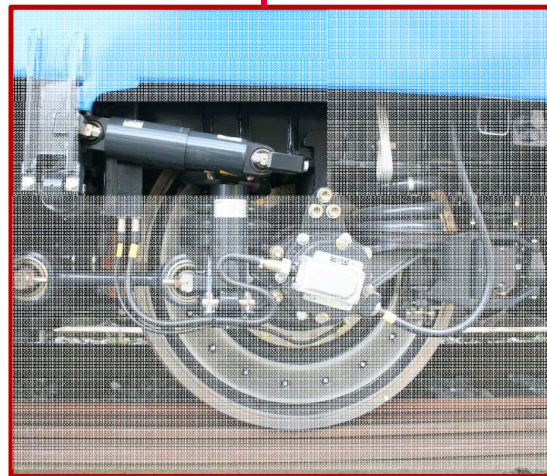
## New projects in 2018

- TAČR Epsilon – New System for the Nondestructive Diagnostic of Pneumatic and Hydraulic Components – Poličské strojírny a.s. – (Mazal)
- MPO Trio3 – Development of Magnetorheological Damping System with Fast Response for Railway Vehicles – Strojírna Oslavany a.s. – (Mazůrek)
- HS Škoda Auto a.s. – Tool kit for shift test – (Mazůrek)

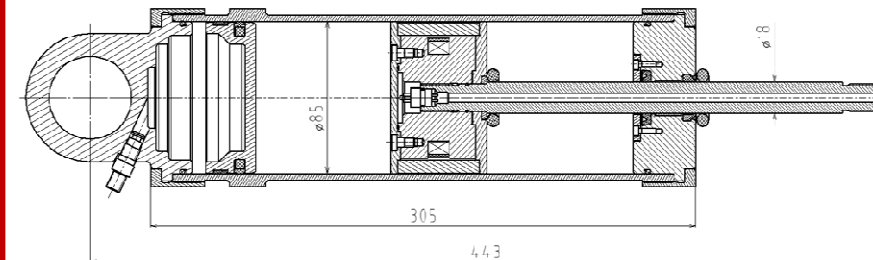
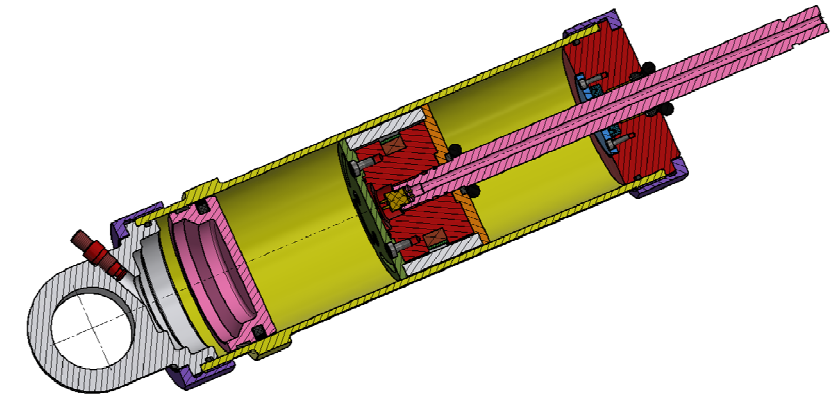


# MAGNETORHEOLOGICAL DAMPER OF TRAIN BOGIE

- Project MPO TRIO2 > HS
- Development of MR Damping System with Fast Response for Railway Vehicles
- Yaw magnetorheological damper of train bogie
- Difficult damping selection  
High speed x turnout



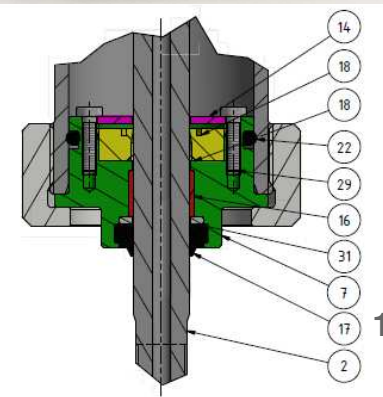
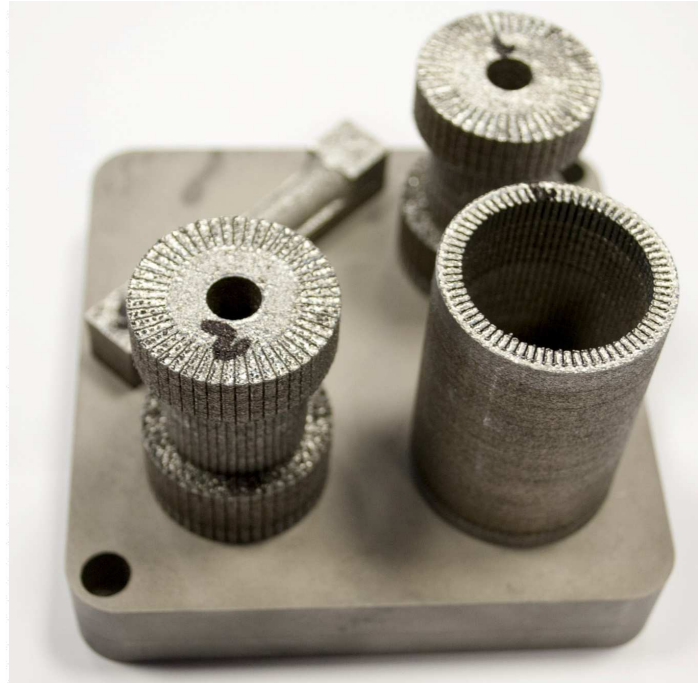
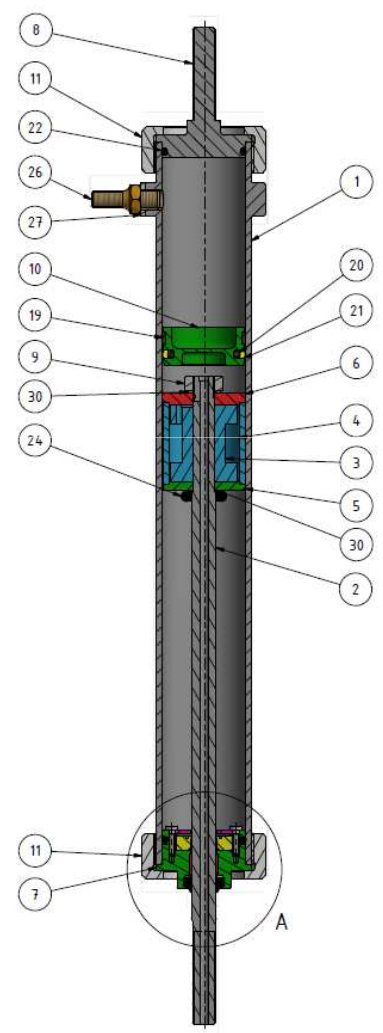
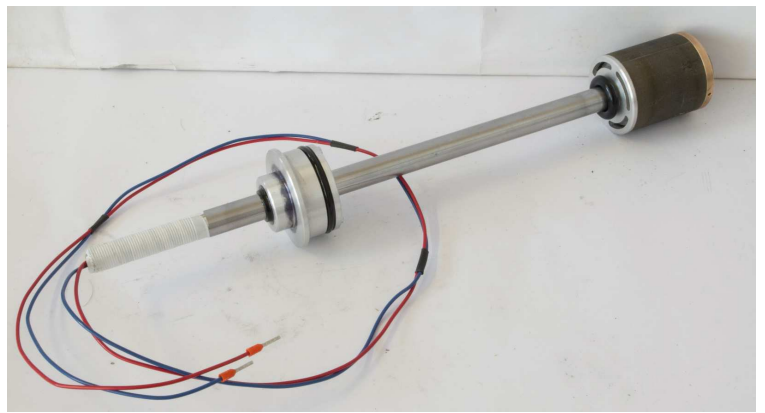
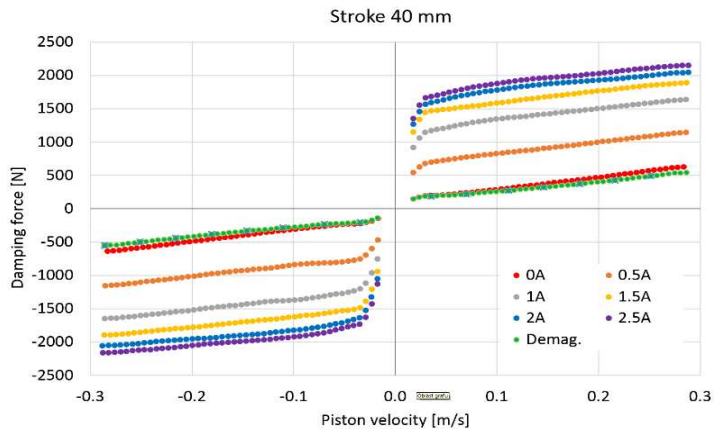
<https://www.skoda.cz/>



Yaw MR damper developed by BUT.



# MK2 FAST MAGNETORHEOLOGICAL DAMPER



## Snímek 11

---

**MK2**

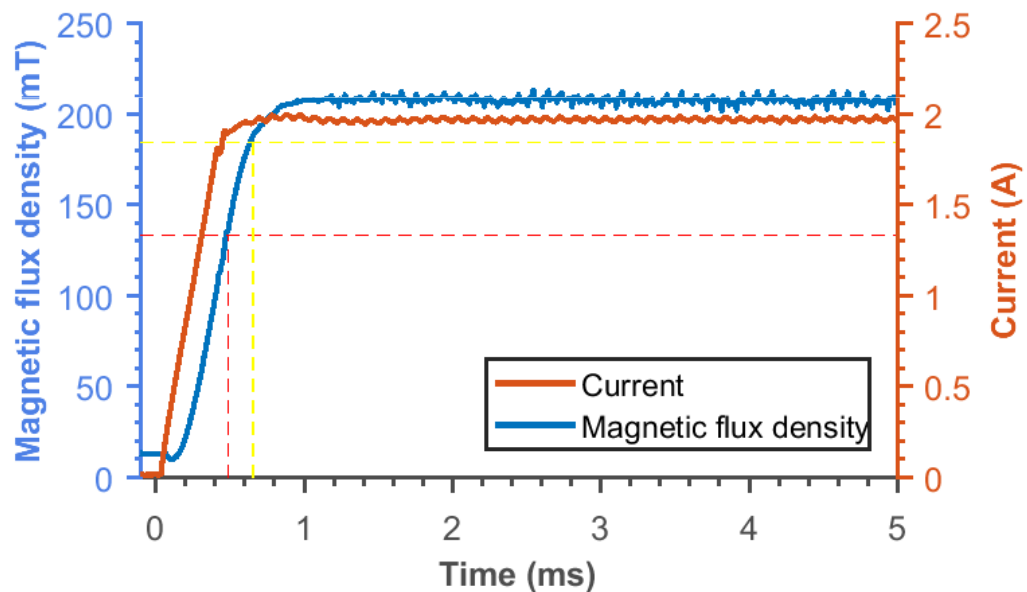
možná lepší fast response?

Milan Klapka; 2.1.2018

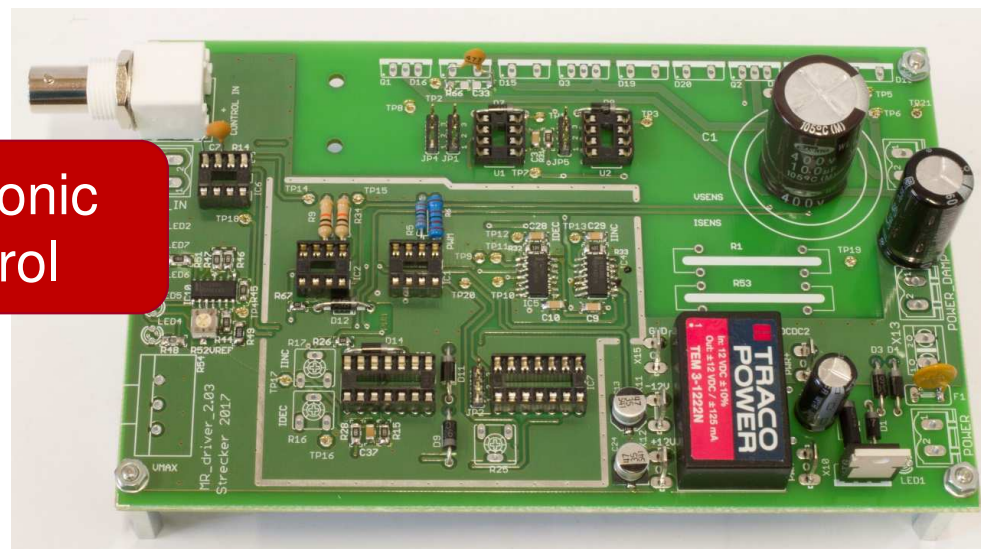
MK3

# FAST MAGNETORHEOLOGICAL DAMPER

Problem:  
coil inductivity



Electronic  
control



Capacitors for charging  
and discharging of the coil  
using overvoltage  
up to 120 V

## Snímek 12

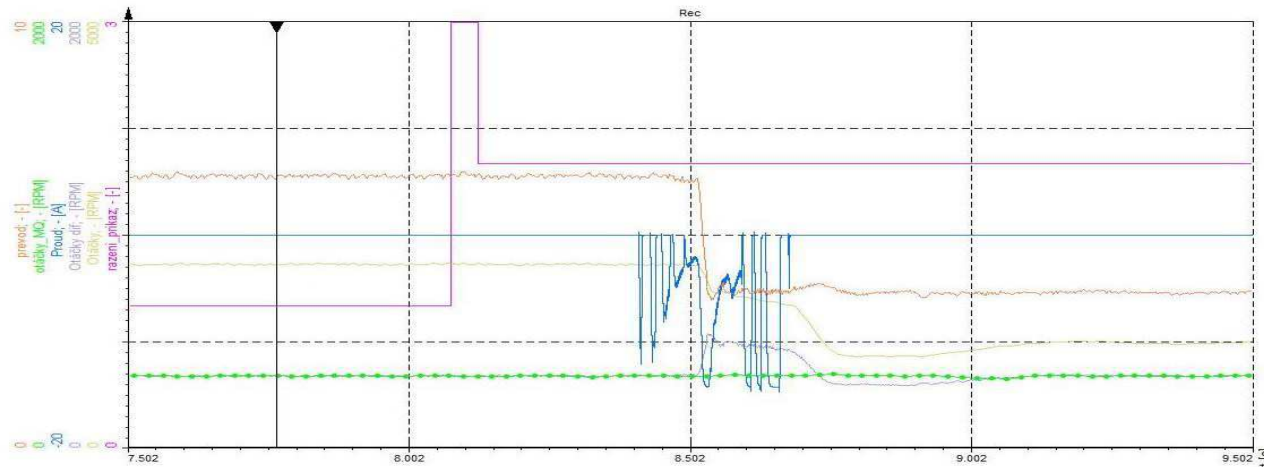
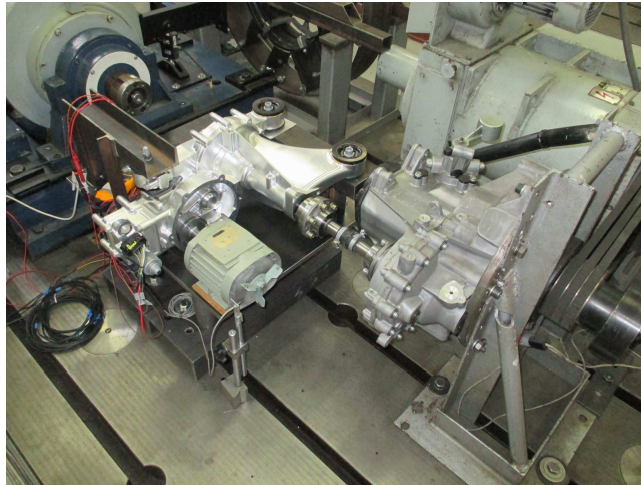
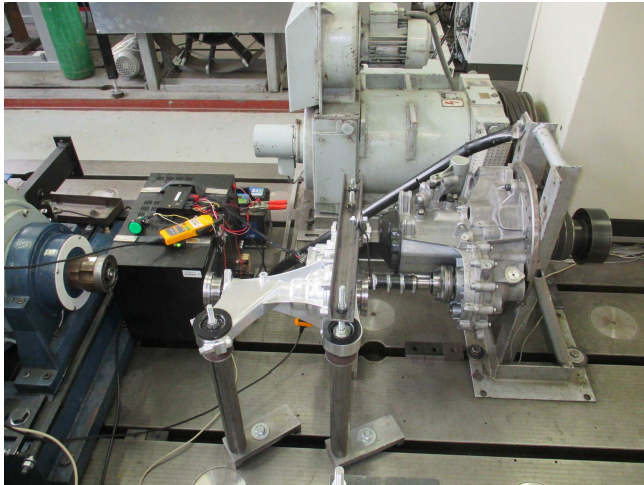
---

**MK3**

možná lepší fast response?

Milan Klapka; 2.1.2018

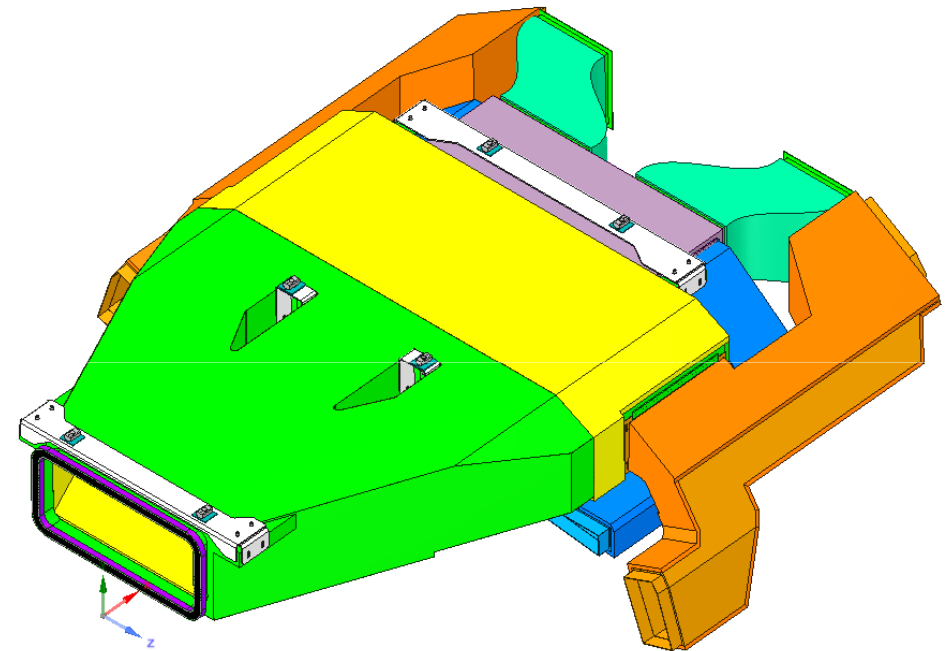
# GEARBOX TESTS FOR THE ELECTRIC DRIVE OF THE REAR AXLE OF THE ŠKODA OCTAVIA



# ACOUSTIC SILENCER STUDY

- Study of the acoustic attenuation of the silencer for heating, ventilation, and air conditioning of the railway passenger cars.
- Cooperation of IMID, Heat Transfer and Fluid Flow Laboratory and Institute of Aerospace Engineering.
- Customer: Siemens AG, Munich, Germany

**SIEMENS**



Model of the silencer prototype.



# NEW PORTAL FOR THE HYDRAULIC PULSATOR INOVA



## ELECTRIC CAR 1913



# THANK YOU FOR ATTENTION

Ivan Mazůrek

[mazurek@fme.vutbr.cz](mailto:mazurek@fme.vutbr.cz)



ÚSTAV  
KONSTRUOVÁNÍ

[www.ustavkonstruovani.cz](http://www.ustavkonstruovani.cz)